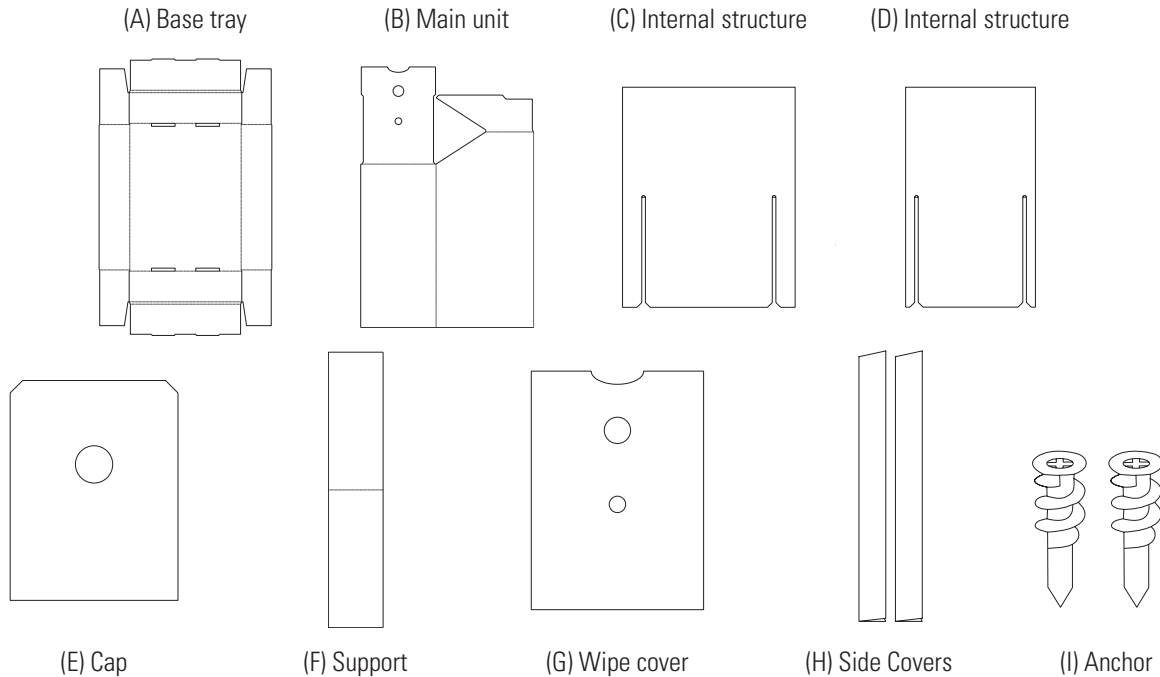




ASSEMBLY INSTRUCTIONS

Parts Identification (Structure)



Sanitizing components

Sanitizing jug
 Pump tube
 Sanitizing charge
 Wipes bucket
 Pump head

Assembly instructions

- 1) Take base tray (A) and fold together to form base. Set on flat, dry surface.
- 2) Fold main unit (B) to form structure and insert into base.
- 3) Interlock internal structure parts (C) and (D) and insert into main unit (B).
- 4) Place hand sanitizing jug into internal structure (C) and (D). Insert pump tube stainless tip into sanitizing jug.
- 5) Place cap (E) over internal structure (C) and (D). Feed pump tube through opening of (E) and rest on top of (E) loosely.
- 6) Fold support (F) in half to form a "V" shape. Place on top of (E). The top of "V" should face toward the rear of the unit.
- 7) Dissolve sanitizing charge in 32 ounces of water. Place wipe roll in provided bucket and pour sanitizing charge over wipe towels in bucket. Place bucket inside of support (F) and feed first wipe towel through the bucket lid.
- 8) Align wipe cover (G) with back side of the top cover of main unit (B).
- 9) Get pump head. Unscrew lock nut/rubber washer off of pump. Thread male end of pump through smaller hole of wipe cover (G) aligned with smaller hole of top cover of main unit (B).
- 10) Thread lock nut on, hand tight plus a quarter turn. Do not overtighten.
- 11) Attach loose pump tube end to pump head by pressing tube on to pump head nipple firmly.
- 12) Fold (B) to lock.
- 13) Add both side covers (H) to flanking sides to cover corrugated edges.
 Tip: Use finger to spread side cover. Starting at top and moving down, gently guide plastic side cover over bound edges.
- 14) Using a Phillips head screwdriver, install anchors (I) through front and rear flaps of the base tray into the main unit structure until flush. **DO NOT OVERTIGHTEN!**

